





QUALIFICATION PACK – OCCUPATIONAL STANDARD FOR LEATHER SECTOR

What are Occupational Standards(OS)?

- Solution OS describe what individuals need to do, know and understand in order to carry out a particular job role or function
- OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

Contact Us:

Leather Sector Skill Council

E-mail:

infor@leatherssc.org





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Introduction

Qualification Pack - Heel Attacher (Ladies Shoe)

SECTOR: LEATHER

SUB SECTOR: Footwear

OCCUPATION: Heel Attaching

REFERENCE ID: LSS/Q2901

ALIGNED TO: NCO-2004/8266.40 & 8266.42

A heel is the rear part at the bottom of a shoe. Heels of a shoe are often made from leather or some other material. Heels are normally manufactured components which are attached to the footwear towards the end of shoemaking.

Brief Job Description: The primary responsibility of the Heel Attacher and compressor is to attach heel to the sole of a shoe by machine. He/ she are responsible to ensure use of right kind of nails, screws and glue etc while attaching heel to the shoe. He/ she perform the heel attaching and compressing process as per the required manufacturing process.

Personal Attributes: He/ She should have an understanding of the shoe making process. A heel attacher should know about different variety of heels and the tools required in the attaching process. He/ She should have the ability to perform a repetitive task while ensuring the quality of the product.







Qualifications Pack Code	LSS/Q2901			
Job Role	Heel Attacher (Ladies Shoe)			
Credits(NSQF)	TBD Version number 1.0			
Sector	Leather	Drafted on	30/04/14	
Sub-sector	Footwear	Last reviewed on	31/03/15	
Occupation	Heel Attaching	Next review date	31/03/17	
NSQC Clearance	18/06/2015			

Job Role	Heel Attacher (Ladies Shoe)		
Role Description	The primary responsibility of the Heel Attacher and compressor is to attach heel to the sole of a shoe by hand or by machine.		
NSQF level	4		
Minimum Educational Qualifications*	Class V		
Maximum Educational Qualifications*	N/A		
Training (Suggested but not mandatory)	Prior training in footwear manufacturing preferred		
Experience	Prior experience as helper in footwear manufacturing for a minimum of 2-3 years		
Applicable National Occupational Standards (NOS)	Compulsory 1. LSS/N2901 Carry out heel attaching and compressing process 2. LSS/N8501 Maintain the work area, tools and machines 3. LSS/N8601 Maintain health, safety and security at workplace 4. LSS/N8701 Comply with industry, regulatory and organizational requirements Optional: N.A.		
Performance Criteria	As described in the relevant OS units		







Keywords /Terms	Description		
Sector	Sector is a conglomeration of different business operations having similar		
	businesses and interests. It may also be defined as a distinct subset of the		
	economy whose components share similar characteristics and interests.		
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics		
	and interests of its components.		
Vertical	Vertical may exist within a sub-sector representing different domain areas		
	or the client industries served by the industry.		
Occupation	Occupation is a set of job roles, which perform similar/related set of		
	functions in an industry.		
Function	Function is an activity necessary for achieving the key purpose of the sector,		
	occupation, or area of work, which can be carried out by a person or a		
	group of persons. Functions are identified through functional analysis and		
	form the basis of OS.		
Sub-functions	Sub-functions are sub-activities essential to fulfil achieving the objectives of		
	the function.		
Job role	Job role defines a unique set of functions that together form a unique		
	employment opportunity in an organization.		
Occupational Standards	OS specify the standards of performance an individual must achieve when		
(OS)	carrying out a function in the workplace, together with the knowledge and		
	understanding; he/she needs to meet that standard consistently.		
	Occupational Standards are applicable both in the Indian and global		
	contexts.		
Performance Criteria	Performance Criteria are statements that together specify the standard of		
	performance required when carrying out a task.		
National Occupational	NOS are Occupational Standards which apply uniquely in the Indian context.		
Standards (NOS)			
Qualifications Pack Code	Qualifications Pack Code is a unique reference code that identifies a		
	qualifications pack.		
Qualifications Pack(QP)	Qualifications Pack comprises the set of OS, together with the educational,		
	training and other criteria required to perform a job role. A Qualifications		
	Pack is assigned a unique qualification pack code.		
Unit Code	Unit Code is a unique identifier for an Occupational Standard, which is		
	denoted by an 'N'.		
Unit Title	Unit Title gives a clear overall statement about what the incumbent should		
	be able to do.		
Description	Description gives a short summary of the unit content. This would be		
	helpful to anyone searching on a database to find the required one.		
Scope	Scope is the set of statements specifying the range of variables that an		
	individual may have to deal with in carrying out the function which have a		
	critical impact on the quality of required performance.		
Knowledge and	Knowledge and Understanding are statements which together specify the		
Understanding	technical, generic, professional and organizational specific knowledge that		
	an individual needs in order to perform up to the required standard.		







Acronyms

Keywords /Terms	Description
OS	Occupational Standard(s)
NOS	National Occupational Standard(s)
QP	Qualifications Pack
NSQF	National Skill Qualifications Framework
TBD	To Be Determined









LSS/N2901

Carry out heel attaching and compressing process

National Occupational Standard



Overview

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required to carry out the process of attaching and compressing heel to a shoe.







National Occupational Standards

LSS/N2901 Carry out heel attaching and compressing process

Unit Code	LSS/N2901		
Unit Title (Task)	Carry out heel attaching and compressing process		
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills		
	& Abilities required to carry out the process of attaching and compressing hee		
	to a shoe.		
Scope	This unit/task covers the following:		
	Preparation for heel attachment		
	Carrying out heel attachment activity		
Performance Criteria(Po			
Element	Performance Criteria		
Preparation for heel	To be competent, the user/individual on the job must be able to:		
attachment	PC1. Ensure the work are is free from hazards as per the safety norm of the		
	organization		
	PC2. Ensure the cleanliness and orderliness of the work place as per the		
	organizational standards		
	PC3. Obtain and check the data on the work ticket or job card and carry out		
	functions in line with the responsibilities of job role		
	PC4. Set the machine parameters as per the manufacturers instruction		
Heel Attachment	PC5. Ensure the shoe is free from leather defects and handling damages as		
	per the quality standards		
	PC6. Feed screws into machine fixture as per manufacturers instruction		
	PC7. Inverts shoe and places heel section over the metal rest of the machine		
	as per the operating procedure PC8. Operate the machine by pressing the pedal, as per the manufacturers		
	instruction		
	PC9. Staple heel manually on the sole of the shoe, if required as per		
	specifications		
	PC10. Ensure the quality of the shoe is as per the specified quality standards		
Sorting and placing	PC11. Ensure the shoes are prepared for the next operation as per the		
oor amy ama prasamy	standards specified by the organization		
	PC12. Ensure the shoe is free from production and handling damages		
Knowledge and Unders			
A. Organizational	The user/individual on the job needs to know and understand:		
Context	KA1. Organizations standard operating procedures		
(Knowledge of the	KA2. Safe working practices		
company /	KA3. Own job responsibilities		
organization and	KA4. Ways of resolving problems within the work area		
its processes)	KA5. The lines of communication, authority and reporting procedures		
	KA6. The organization's rules, codes and guidelines (including timekeeping)		
KA7. The companies quality standards			
	KA8. Equipment operating procedures / manufacturer's instructions		
	KA9. Statutory responsibilities under Health, Safety and Environmen		
	legislation and regulations		
B. Technical	The user/individual on the job needs to know and understand:		









LSS/N2901 Carry out heel attaching and compressing process

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Knowledge	KB1. The heel attaching process KB2. Machine operations		
	'		
	KB3. The various tools and parts required to attach a heel		
	KB4. The organizations standard operating procedures		
	KB5. The leather defects and handling defects		
	KB6. The various process and product defects		
	KB7. Escalation hierarchy		
Skills (S)			
A. Core Skills /	Writing Skills		
Generic Skills	The user/individual on the job needs to know and understand how to:		
	SA1. Write in English/local language as applicable		
	SA2. Fill up appropriate technical forms, process charts, activity logs in the		
	prescribed format of the company		
	Reading Skills		
	The user/ individual on the job needs to know and understand how to:		
	SA3. Read and comprehend basic English/local language as applicable		
	SA4. Read and understand manuals, health and safety instructions, memos,		
	reports, job cards, etc		
	Oral Communication (Listening and Speaking Skills)		
	The user/individual on the job needs to know and understand how to:		
	SAS. Listen actively		
() (a)	SA6. Communicate effectively with supervisors, managers, etc		
B. Professional Skills	Decision Making		
	The user/ individual on the job needs to know and understand how to:		
	SB1. Analyse the defects and the procedure for dealing with it		
	SB2. Evaluate and take appropriate actions in terms of any deviations from		
	the process		
	Plan and Organize		
	The user/ individual on the job needs to know and understand how to:		
	SB3. Keep the required materials and tools in an organized manner to avoid		
	risks to oneself and others		
	SB4. Plan work according to the required schedule		
	Customer Centricity		
	The user/ individual on the job needs to know and understand how to:		
	SB5. Evaluate and assess the attached heel is as per customer standards		
	SB6. Ensure customer satisfaction by meeting the specified productivity		
	targets		
	Problem Solving		
	The user/ individual on the job needs to know and understand how to:		
	SB7. Review the defects and take appropriate decision		
	SB8. Analyze and take necessary actions for rectifications		
	Analytical Thinking		
	·		
	The user/ individual on the job needs to know and understand how to:		
	SB9. Diagnose common problems in the machine based on visual inspection, sound, temperature etc.		





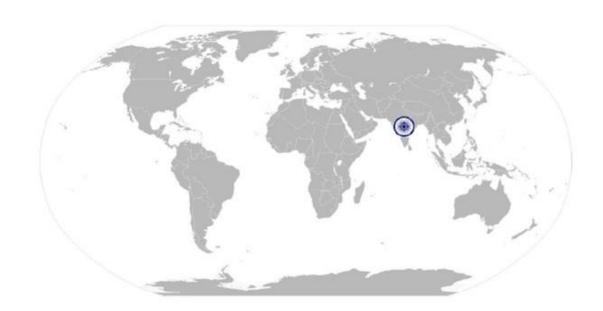




LSS/N2901

Carry out heel attaching and compressing process

Critical Thinking			
The user/individual on the job needs to know and understand how to:			
SB10. Assess and control the quality standards of the product as per customer			
standards			











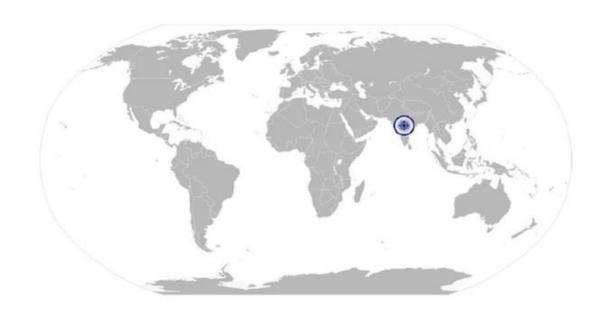
LSS/N2901

Carry out heel attaching and compressing process

NOS Version Control

NOS Code	LSS/N2901		
Credits (NSQF)	TBD	Version number	1.0
Sector	Leather	Drafted on	30/04/14
Industry Sub-sector	Footwear	Last reviewed on	31/03/15
Occupation	Heel Attaching	Next review date	18/06/2015

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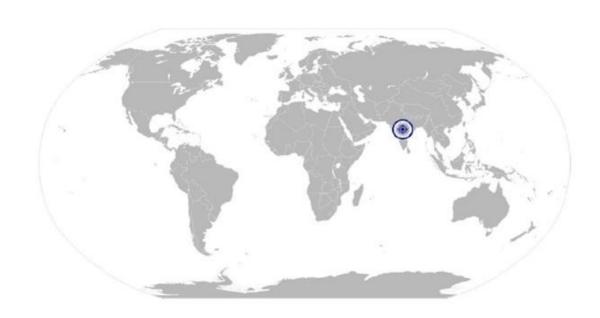






LSS/N8501 Maintain the work area, tools and machines

National Occupational Standard



Overview

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required to organise/ maintain work areas and activities to ensure tools and machines are maintained as per norms.







National Occupational Standards

LSS/N8501 Maintain the work area, tools and machines			
Unit Code	LSS/N8501		
Unit Title (Task)	Maintain the work area, tools and machines		
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills		
	& Abilities required to organise/ maintain work areas and activities to ensure		
	tools and machines are maintained as per norms.		
Scope	This unit/task covers the following:		
	 Maintenance of the work area, tools and machines 		
Performance Criteria(Po	C) w.r.t. the Scope		
Element	Performance Criteria		
Maintenance of the	To be competent, the user/individual on the job must be able to:		
work area, tools and	PC1. Handle materials, machinery, equipment and tools safely and correctly		
machines	PC2. Use correct lifting and handling procedures		
	PC3. Use materials to minimize waste		
	PC4. Prepare and organize work		
	PC5. Maintain a clean and hazard free working area		
	PC6. Deal with work interruptions		
	PC7. Move around the workplace with care		
	PC8. Maintain tools and equipment		
	PC9. Carry out running maintenance within agreed schedules		
	PC10. Carry out maintenance and/or cleaning outside responsibility		
	PC11. Report unsafe equipment and other dangerous occurrences		
	PC12. Ensure that the correct machine guards are in place		
	PC13. Work in a comfortable position with the correct posture		
	PC14. Use cleaning equipment and methods appropriate for the work to be		
	carried out		
	PC15. Dispose of waste safely in the designated location		
	PC16. Store cleaning equipment safely after use		
	PC17. Complete and store accurate records and documentation		
	PC18. Maintain proper lighting, ventilation to make sure general comfort is		
	there while working		
	PC19. Give inputs and assist in completing documentation		
	PC20. Report the need for maintenance and/or cleaning outside your area of		
	responsibility		
	PC21. Ensure safe and correct handling of materials, equipment and tools		
	PC22. Maintain appropriate environment to protect stock from pilfering, theft,		
	damage and deterioration		
Knowledge and Unders	nderstanding (K)		
A. Organizational	The user/individual on the job needs to know and understand:		
Context	KA1. Personal hygiene and duty of care		
(Knowledge of the	KA2. Safe working practices and organizational procedures		
company /	KA3. Limits of one's own responsibility		
organization and	KA4. Ways of resolving with problems within the work area		
its processes)	KA5. The production process and the specific work activities that relate to the		
whole process			
	KA6. The lines of communication, authority and reporting procedures		







National Occupational Standards

LSS/N8501	Maintain the work area, tools and machines
B. Technical	 KA7. The organization's rules, codes and guidelines (including timekeeping) KA8. The companies quality standards KA9. The types of records kept, how are they completed and the importance of keeping them accurate KA10. The importance of complying with written instructions KA11. Equipment operating procedures / manufacturer's instructions KA12. Statutory responsibilities under Health, Safety and Environmental legislation and regulations KA13. The quality standards and processes followed by the organization relevant to your role KA14. Documentation required for reporting The user/individual on the job needs to know and understand:
Knowledge	 KB1. Work instructions and specifications and interpret them accurately KB2. Method to make use of the information detailed in specifications and instructions KB3. Relation between work role and the overall manufacturing process KB4. The importance of good time keeping and attendance KB5. The importance of minimized production costs KB6. The importance of taking action when problems are identified KB7. Different ways of minimizing waste KB8. The importance of running maintenance and regular cleaning KB9. Effects of contamination on products i.e. Machine oil, dirt KB10. Common faults with equipment and the method to rectify KB11. Maintenance procedures and manufacturer's instructions KB12. Hazards likely to be encountered when conducting routine maintenance KB13. Different types of cleaning equipment and substances and their use KB14. Safe working practices for cleaning and the method of carrying them out KB15. The production process and the specific work activities that relate to the whole process
Skills (S)	
A. Core Skills / Generic Skills	Writing Skills The user/ individual on the job needs to know and understand how to: SA1. Write and document appropriate technical forms, job cards, inspection sheets as required format of the company Reading Skills The user/ individual on the job needs to know and understand how to: SA2. Read and comprehend basic English to read and interpret indicators in the machine and operating manuals, job cards, visual cards, SA3. Read and understand manuals, health and safety instructions, memos, reports, job cards etc Oral Communication (Listening and Speaking Skills) The user/ individual on the job needs to know and understand how to: SA4. Speak and communicate effectively to peers and supervisors
	SA5. Give clear instructions to co-workers, subordinates others SA6. Use correct technical term while interacting with supervisor







National Occupational Standards

LSS/N8501

Maintain the work area, tools and machines

The user/ individual on the job needs to know and understand how to: SB1. Take appropriate decisions regarding to responsibilities SB2. Assess for any damage/faulty component in the concerned machinery and take action accordingly SB3. Evaluate the decision and conduct basic trouble shooting Plan and Organize The user/ individual on the job needs to know and understand how to: SB4. Plan and manage work routine based on company procedure SB5. Work with supervisors/ team mates to carry out work related tasks SB6. Plan for cleaning and lubricating the concerned machinery daily SB7. Plan for cleaning the concerned tools and workplace daily before and after operations Customer Centricity The user/ individual on the job needs to know and understand how to: SB8. Ensure and follow organizational procedures pertaining to health and safety are followed Problem Solving The user/ individual on the job needs to know and understand how to: SB9. Solve operational role related issues Analytical Thinking The user/ individual on the job needs to know and understand how to: SB10. Diagnose common problems in the machine based on visual inspection, sound, temperature etc Critical Thinking The user/ individual on the job needs to know and understand how to: SB11. Analyse, evaluate and apply the information gathered from observation,					
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Critical Thinking The user/ individual on the job needs to know and understand how to: SB11. Analyse, evaluate and apply the information gathered from observation,		A POST TO THE PROPERTY OF THE			
The user/ individual on the job needs to know and understand how to: SB11. Analyse, evaluate and apply the information gathered from observation,		1 AND 10			
SB11. Analyse, evaluate and apply the information gathered from observation,		Critical Thinking			
		The user/individual on the job needs to know and understand how to:			
experience, reasoning, or communication to act efficiently		experience, reasoning, or communication to act efficiently			











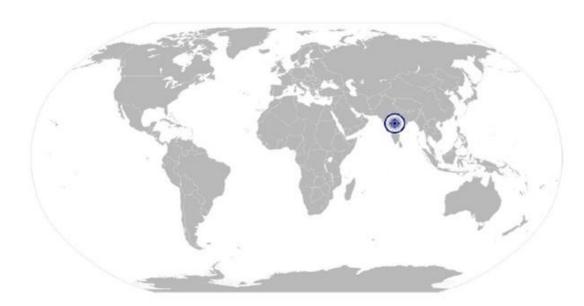
LSS/N8501

Maintain the work area, tools and machines

NOS Version Control

NOS Code	LSS/N8501		
Credits (NSQF)	TBD	Version number	1.0
Sector	Leather	Drafted on	30/04/14
Industry Sub-sector	Footwear	Last reviewed on	31/03/15
Occupation	Heel Attaching	Next review date	18/06/2015

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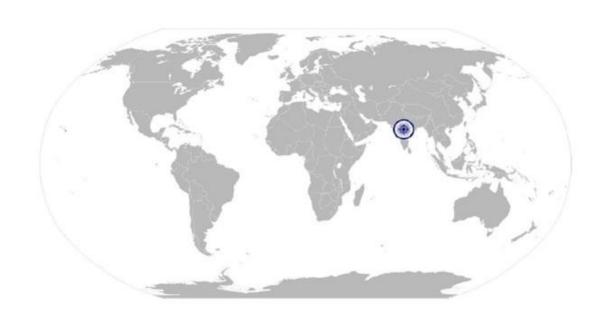




LSS/N8601

Maintain health, safety and security at workplace

National Occupational Standard



Overview

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required to comply with health, safety and security requirements at the workplace and covers procedures to prevent, control and minimize risk to self and others.







National Occupational Standards

LSS/N8601	Maintain health, safety and security at workplace
Unit Code	LSS/N8601
Unit Title (Task)	Maintain health, safety and security at workplace
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required to comply with health, safety and security requirements at the workplace and covers procedures to prevent, control and minimize risk to self and others.
Scope	This unit/task covers the following:
	Compliance with health, safety and security requirements at work
Performance Criteria(PC) w.r.t. the Scope
Element	Performance Criteria
Compliance with health, safety and security requirements at work	 PC2. Use and maintain personal protective equipment as per protocol PC3. Carry out own activities in line with approved guidelines and procedures PC4. Maintain a healthy lifestyle and guard against dependency on intoxicants PC5. Follow environment management system related procedures PC6. Identify and correct (if possible) malfunctions in machinery and equipment PC7. Report any service malfunctions that cannot be rectified PC8. Store materials and equipment in line with manufacturer's and organizational requirements PC9. Safely handle and move waste and debris PC10. Minimize health and safety risks to self and others due to own actions PC11. Seek clarifications, from supervisors or other authorized personnel in case of perceived risks
	PC12. Monitor the workplace and work processes for potential risks and threats PC13. Carry out periodic walk-through to keep work area free from hazards and obstructions, if assigned PC14. Report hazards and potential risks/ threats to supervisors or other authorized personnel PC15. Participate in mock drills/ evacuation procedures organized at the workplace PC16. Undertake first aid, fire-fighting and emergency response training, if asked to do so PC17. Take action based on instructions in the event of fire, emergencies or accidents PC18. Follow organization procedures for shutdown and evacuation when required
Knowledge and Under	
A. Organizational	The user/individual on the job needs to know and understand:
Context	KA1. Health and safety related practices applicable at the workplace
(Knowledge of the	KA2. Potential hazards, risks and threats based on nature of operations







National Occupational Standards

LSS/N8601	Maintain health, safety and security at workplace				
company /	KA3. Organizational procedures for safe handling of equipment and machine				
organization and	operations				
its processes)	KA4. Potential risks due to own actions and methods to minimize these				
	KA5. Environmental management system related procedures at the				
	workplace				
	KA6. Layout of the plant and details of emergency exits, escape routes,				
	emergency equipment and assembly points				
	KA7. Potential accidents and emergencies and response to these scenarios				
	KA8. Reporting protocol and documentation required				
	KA9. Details of personnel trained in first aid, fire-fighting and emergency				
	response				
	KA10. Actions to take in the event of a mock drills/ evacuation procedures or				
	actual accident, emergency or fire				
B. Technical	The user/individual on the job needs to know and understand:				
Knowledge	KB1. Occupational health and safety risks and				
	KB2. Personal protective equipment and method of use				
	KB3. Identification, handling and storage of hazardous substances				
	KB4. Proper disposal system for waste and by-products				
	KB5. Signage related to health and safety and their meaning				
	KB6. Importance of sound health, hygiene and good habits				
	KB7. Ill-effects of alcohol, tobacco and drugs				
Skills (S)					
A. Core Skills /	Writing Skills				
Generic Skills	The user/ individual on the job needs to know and understand how to:				
	SA1. Document and report any health and safety related incidents/				
	accidents				
	Reading Skills				
	The user/ individual on the job needs to know and understand how to:				
	SA2. Read and comprehend manuals of operations				
	SA3. Read all organizational and equipment related health and safety				
	manuals and documents				
	SA4. Read instructions, guidelines/procedures/rules related to the worksite				
	and machine operations				
	Oral Communication (Listening and Speaking Skills)				
	The user/ individual on the job needs to know and understand how to:				
	SA5. Give clear instructions to co-workers, subordinates and other personnel				
	SA6. Use correct technical terms while interacting with supervisor				
B. Professional Skills					
	The user/ individual on the job needs to know and understand how to:				
	SB1. Make an appropriate timely decision in responding to				
	emergencies/accidents in line with organizational				
	SB2. Evaluate and use correct PPE and other safety gear while at the				
	workplace				
	Plan and Organize				
	Plan and Organize The user/ individual on the job needs to know and understand how to:				









LSS/N8601 Maintain health, safety and security at workplace

SB4. Plan work according to the required schedule

SB5. Keep work area free from potential hazards

Customer Centricity

The user/individual on the job needs to know and understand how to:

SB6. Ensure and follow organizational procedures pertaining to health and safety are followed

Problem Solving

The user/individual on the job needs to know and understand how to:

- SB7. Take appropriate actions during emergencies, accidents or fire at the workplace
- SB8. Resolve issues pertaining to malfunctions in machineries and report if required

Analytical Thinking

The user/individual on the job needs to know and understand how to:

SB9. Identify emergency situations

SB10. Identify cause effect relationship for the emergencies

Critical Thinking

The user/individual on the job needs to know and understand how to:

SB11. Analyse, evaluate and apply the information gathered from observation, experience, reasoning, or communication to act efficiently







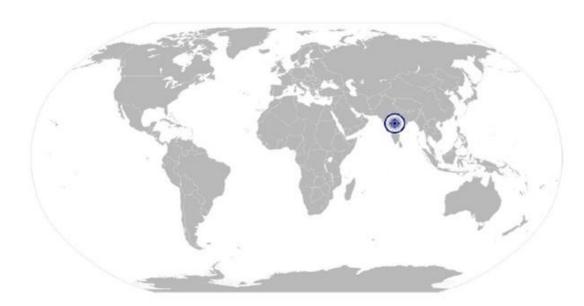
LSS/N8601

Maintain health, safety and security at workplace

NOS Version Control

NOS Code	LSS/N8601				
Credits (NSQF)	TBD	Version number	1.0		
Sector	Leather	Drafted on	30/04/14		
Industry Sub-sector	Footwear	Last reviewed on	31/03/15		
Occupation	Heel Attaching	Next review date	18/06/2015		

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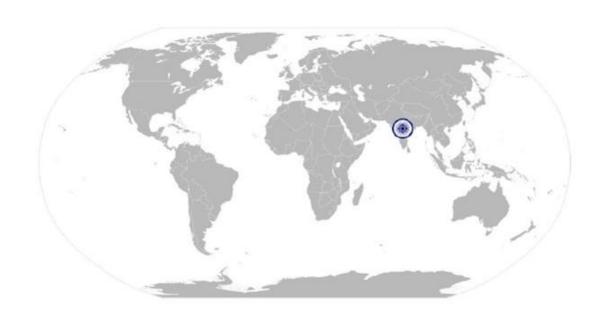






LSS/N8701 Comply with industry, regulatory and organizational requirements

National Occupational Standard



Overview

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required for complying with industry, regulatory and organizational requirements at the workplace.







National Occupational Standards

LSS/N8701 Comply with industry, regulatory and organizational requirements

	with industry, regulatory and organizational requirements
Unit Code	LSS/N8701
Unit Title (Task)	Comply with industry, regulatory and organizational requirements
Description	This unit provides Performance Criteria, Knowledge & Understanding and Skills
	& Abilities required for complying with industry, regulatory and organizational
	requirements at the workplace.
Scope	This unit/task covers the following:
	Compliance with industry, regulatory and organisational requirements
Performance Criteria(PC	
Element	Performance Criteria
Compliance with	To be competent, the user/individual on the job must be able to:
industry, regulatory	PC1. Carry out work functions in accordance with legislation and regulations,
and organisational	organizational guidelines and procedures
requirements	PC2. Seek and obtain clarifications on policies and procedures, from the
	supervisor or other authorized personnel
	PC3. Apply and follow these policies and procedures within the work
	practices
	PC4. Provide support to the supervisor and team members in enforcing
	these considerations
Konsuladan and Hadaya	PC5. Identify and report any possible deviation to these requirements
Knowledge and Unders	
A. Organizational Context	The user/individual on the job needs to know and understand:
(Knowledge of the	KA1. The importance of having an ethical and value-based approach to governance
company /	KA2. Benefits to the company and oneself due to practice of these
organization and	procedures
its processes)	KA3. Specific to the industry/sector, know and understand:
its processes;	Legal, regulatory and ethical requirements
	 Procedures to follow if someone does not meet the
	requirements
	KA4. Customer specific requirements mandated as a part of the work process
B. Technical	The user/individual on the job needs to know and understand:
Knowledge	KB1. Country / customer specific regulations for the sector and their
	importance
	KB2. Reporting procedure in case of deviations
	KB3. Limits of personal responsibility
Skills (S)	
A. Core Skills /	Writing Skills
Generic Skills	The user/ individual on the job needs to know and understand how to:
	SA1. Write and document appropriate technical forms, job cards, inspection
	sheets as required format of the company
	Reading Skills
	The user/ individual on the job needs to know and understand how to:
	SA2. Read and comprehend the organizational documents pertaining to rules
	and procedures









LSS/N8701 Comply	with industry, regulatory and organizational requirements
	SA3. Read and comprehend basic English to read and interpret indicators in
	the machine and operating manuals, job cards, visual cards, etc
	SA4. Read in the local language as applicable
	SA5. Read and understand manuals, health and safety instructions, memos,
	reports, job cards etc
	Oral Communication (Listening and Speaking Skills)
	The user/individual on the job needs to know and understand how to:
	SA6. Positively influence the team members into following procedures
B. Professional Skills	Decision Making
	The user/individual on the job needs to know and understand how to:
	SB1. Take appropriate decisions related to responsibilities
	Plan and Organize
	The user/individual on the job needs to know and understand how to:
	SB2. Plan and manage work routine based on company procedure
	Customer Centricity
	The user/individual on the job needs to know and understand how to:
	SB3. Ensure and follow organizational procedures and policies
	Problem Solving
	The user/individual on the job needs to know and understand how to:
	SB4. Evaluate and seek and obtain clarification from the superiors
	Analytical Thinking
	The user/individual on the job needs to know and understand how to:
	SB5. Apply balanced judgement to different situations
	Critical Thinking
	The user/individual on the job needs to know and understand how to:
	SB6. Analyse, evaluate and apply the information gathered from observation,
	experience, reasoning, or communication to act efficiently











LSS/N8701 Comply with industry, regulatory and organizational requirements **NOS Version Control**

NOS Code		LSS/N8701	
Credits (NSQF)	TBD	Version number	1.0
Sector	Leather	Drafted on	30/04/14
Industry Sub-sector	Footwear	Last reviewed on	31/03/15
Occupation	Heel Attaching	Next review date	18/06/2015

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CRITERIA FOR ASSESSMENT OF TRAINEES

Job Role Heel Attacher (Ladies Shoe)

Qualification Pack LSS/Q2901

Sector Skill Council leather

Guidelines for Assessment

- 1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC
- 2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC
- 3. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below)
- 4. Individual assessment agencies will create unique evaulations for skill practical for every student at each examination/training center based on this criteria
- 5. To pass the Qualification Pack, every trainee should score an aggregate of 50% aggregate
- 6. In case of successfully passing only certain number of NOSs, the trainee is eligible to take subsequent assessment on the balance NOSs to pass the Qualification Pack

			Marks Allocation		Allocation
NOS	PC	Total Marks	Out Of	Theory	Skills Practical
1. LSS/N2901 (Carry out heel attaching and compressing process)	PC1. Ensure the work are is free from hazards as per the safety norm of the organization		4	1	3
	PC2. Ensure the cleanliness and orderliness of the work place as per the organizational standards		3	0	3
	PC3. Obtain and check the data on the work ticket or job card and carry out functions in line with the responsibilities of job role	50	4	1	3
	PC4. Set the machine parameters as per the manufacturers instruction		4	1	3
from leath handling o	PC5. Ensure the shoe is free from leather defects and handling damages as per the quality standards		4	1	3
	PC6. Feed screws into machine fixture as per manufacturers instruction		5	1	4







	PC7. Inverts shoe and places heel section over the metal rest of the machine as per the operating procedure		5	1	4
	PC8. Operate the machine by pressing the pedal, as per the manufacturers instruction		5	1	4
	PC9. Staple heel manually on the sole of the shoe, if required as per specifications		5	1	4
	PC10. Ensure the quality of the shoe is as per the specified quality standards		4	1	3
	PC11. Ensure the shoes are prepared for the next operation as per the standards specified by the organization		4	1	3
	PC12. Ensure the shoe is free from production and handling damages		3	0	3
		Total	50	10	40
2. LSS/N8501 (Maintain the work area, tools and machines)	PC1. Handle materials, machinery, equipment and tools safely and correctly		2	0	2
	PC2. Use correct lifting and handling procedures		2	0	2
	PC3. Use materials to minimize waste PC4. Prepare and organize		3	1	2
	work PC5. Maintain a clean and		3	1	2
	hazard free working area PC6. Deal with work		3	1	2
	interruptions PC7. Move about the	50	3	1	2
	workplace with care	50	2	0	2
	PC8. Maintain tools and equipment		2	0	2
	PC9. Carry out running maintenance within agreed schedules		2	0	2
	PC10. Carry out maintenance and/or cleaning outside responsibility		2	0	2
	PC11. Report unsafe equipment and other dangerous occurrences		3	1	2







		7		1	1
	PC12. Ensure that the correct machine guards are		2	0	2
	inplace		_	-	_
	PC13. Work in a comfortable position with		3	1	2
	the correct posture			_	2
	PC14. Use cleaning				
	equipment and methods		2	0	2
	appropriate for the work to be carried out				
	PC15. Dispose of waste				
	safely in the designated		3	1	2
	location				
	PC16. Store cleaning equipment safely after use		1	0	1
	PC17. Complete and store				
	accurate records and		2	0	2
	documentation				
	PC18. Maintain proper				
	lighting, ventilation to make		2	0	2
	sure general comfort is there while working				
	PC19. Give inputs and assist				
	in completing		2	0	2
	documentation				
	PC20. Report the need for				
	maintenance and/or cleaning outside your area		2	1	1
	of responsibility				
	PC21.Ensure safe and				
	correct handling of		2	0	2
	materials, equipment and tools		_		_
	PC22.Maintain appropriate				
	environment to protect				2
	stock from pilfering, theft,		2	0	2
	damage and deterioration				
		Total	50	8	42
3. LSS/N8601 (Maintain	PC1. Comply with health and safety related				
health, safety and	instructions applicable to		3	0	3
security at workplace)	the workplace				
	PC2. Use and maintain				
	personal protective		3	1	2
	equipment as per protocol	45			
	PC3. Carry out own activities in line with				
	approved guidelines and		2	0	2
	procedures				
	PC4. Maintain a healthy				
	lifestyle and guard against		3	1	2
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dependency on intoxicants			
PC5. Follow environment management system related procedures	3	0	3
PC6. Identify and correct (if possible) malfunctions in machinery and equipment	3	1	2
PC7. Report any service malfunctions that cannot be rectified	2	0	2
PC8. Store materials and equipment in line with manufacturer's and organizational requirements	2	0	2
PC9. Safely handle and move waste and debris	3	1	2
PC10. Minimize health and safety risks to self and others due to own actions	2	0	2
PC11. Seek clarifications, from supervisors or other authorized personnel in case of perceived risks	2	0	2
PC12. Monitor the workplace and work processes for potential risks and threats	2	0	2
PC13. Carry out periodic walk-through to keep work area free from hazards and obstructions, if assigned	3	1	2
PC14. Report hazards and potential risks/threats to supervisors or other authorized personnel	2	0	2
PC15. Participate in mock drills/ evacuation procedures organized at the workplace	3	0	3
PC16. Undertake first aid, fire-fighting and emergency response training, if asked to do so	3	0	3
PC17. Take action based on instructions in the event of fire, emergencies or accidents	2	0	2







	PC18. Follow organization procedures for shutdown and evacuation when required		2	0	2
		Total	45	5	40
4. LSS/N8701 (Comply with industry, regulatory and organizational requirements)	PC1. Carry out work functions in accordance with legislation and regulations, organizational guidelines and procedures		3	0	3
	PC2. Seek and obtain clarifications on policies and procedures, from supervisor or other authorized personnel		4	1	3
	PC3. Apply and follow these policies and procedures within work practices		2	0	2
	PC4. Provide support to supervisor and team members in enforcing these considerations		3	1	2
	PC5. Identify and report any possible deviation to these requirements		3	0	3
		Total	15	2	13